



MATERIAL SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name ARGON HEAVY MIX 75/25, ARGON HEAVY MIX 80/20

Synonym(s) • ARGON HEAVY MIX

1.2 Uses and uses advised against

Use(s) SHIELDING GAS FOR WELDING

1.3 Details of the supplier of the product

Supplier name WA GASES PTY LTD

Address 11 Longitude Avenue Neerabup, Western Australia 6031

Telephone 0472 686 009

Fax

Website www.wagases.com.au

1.4 Emergency telephone number(s)

Emergency 000

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS (GHS ONLY) ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Gases Under Pressure: Compressed gas

2.2 Label elements

Signal word WARNING



Pictogram(s)

Hazard statement(s)

H280 Contains gas under pressure; may explode if heated.

Prevention statement(s)

None allocated.

Response statement(s)

None allocated.

Storage statement(s)

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

None allocated.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
CARBON DIOXIDE	124-38-9	204-696-9	Remainder
ARGON	7440-37-1	231-147-0	<75%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye None required.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin None required.

Ingestion None allocated.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. Low concentrations of CO₂ cause increased respiration and headache.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use water fog to cool containers from protected area.

5.2 Special hazards arising from the substance or mixture

Non flammable.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Remove cool cylinders from the path of the fire. Evacuate the area if unable to keep cylinders cool. Do not approach cylinders or containers suspected of being hot.

5.4 Hazchem code

2TE

2 Fine Water Spray.

T Wear full fire kit and breathing apparatus. Dilute spill and run-off.

E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use Personal Protective Equipment (PPE) as detailed in Section 8 of the SDS.

6.2 Environmental precautions

PRODUCT NAME **ARGON HEAVY MIX**

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
Argon	SWA (AUS)	Asphyxiant			
Carbon dioxide	SWA (AUS)	5000	9000	30000	54000
Carbon dioxide in coal mines	SWA (AUS)	12500	22500	30000	54000

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye / Face Wear safety glasses.
- Hands Wear leather gloves.
- Body Wear safety boots.
- Respiratory Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS GAS
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	NOT AVAILABLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
Density	1.4 (Air = 1)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid contact with incompatible substances.

10.5 Incompatible materials

Moist carbon dioxide is corrosive, hence acid resistant materials are required (e.g. stainless steel). Certain properties of some plastics and rubbers may be affected by carbon dioxide (i.e. embrittlement, leaching of plasticisers, etc). Hazardous by-products may be produced when this gas/gas mixture is used in welding, cutting and associated processes.

10.6 Hazardous decomposition products

This material will not decompose to form hazardous products other than that already present.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met. Low concentrations of carbon dioxide cause increased respiration and headache.

Information available for the ingredient(s):

PRODUCT NAME ARGON HEAVY MIX

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
CARBON DIOXIDE	--	--	470000 ppm/30M (rat)

Skin	Not classified as a skin irritant.
Eye	Not classified as an eye irritant.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

When discharged to the atmosphere, carbon dioxide may contribute to the greenhouse effect. Fume from fabrication processes which use this gas/gas mixture may be harmful to the environment.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1956	1956	1956
14.2 Proper Shipping Name	COMPRESSED GAS, N.O.S. (Contains argon)	COMPRESSED GAS, N.O.S. (Contains argon)	COMPRESSED GAS, N.O.S. (Contains argon)
14.3 Transport hazard class	2.2	2.2	2.2
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code 2TE
GTEPG 2C1
EMS F-C, S-V

Other information Ensure cylinder is separated from driver and that outlet of relief device is not obstructed.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. When using this gas/gas mixture for welding, cutting and associated processes, additional hazards may be generated by the process such as radiation, noise and fume. Risk assessments should be made for each activity to identify and quantify the individual hazards involved. Please refer to the relevant Safety Data Sheets for the welding consumables being used or, if available, the materials being welded.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

[End of SDS]